

FORCED WOMANHOOD

Men transformed
into she male slaves
and chastized

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EDITION



Real stories of Men
enslaved and turned
into women to be
slaves for life.

SHE MALE
STORY OF
"O"



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Remember The Story of "O"



On these next few pages are photos from the ten episodes of the true story of "O".

It's the story of how some women were dominated, trained, kept in bondage and trained to give ultimate love to whom ever the master ordered. "O" was collared and had a piercing put thru the lips of her vagina with a ring. This was what "O" and other slaves had to wear to show their total and complete obedience.

These are actual photos from the movies, also see these movies advertised in the back of this magazine.

FORCED WOMANHOOD is similarly based on The Story of "O" except it goes much further. **THESE ARE TRUE STORIES OF MEN TRANSFORMED** into women by both men and women mistresses and masters.



She-Males are also kept in bondage until they obey their master



These poor men who have been transformed into women are forced to become women because of many reasons which you'll read about. They must be kept in bondage until they are fully trained to do what their master or mistress commands, they have gone thru hormone treatments, tattooed face makeup so they

must always be a woman, breast implants, some even have been forced into a full operation to receive a real pussy. Most have been permanently chastised so they will obey their master the rest of their lives.

Many have been trained to wear very sexy clothing, stiletto heels, garter belts and so on, so they will always

Continues on pg. 6



The Story of "O"

Imagine yourself as "O" but a man being trained and turned into a woman, then chastised to do his or her bidding



Imagine being on the slave block and made to satisfy and serve whoever you were commanded to.

be ready to serve their master, mistress or whoever the mistress chooses.

These she-male slaves are trained in the art of oral sex to both men and women, some are abused from behind.

This magazine is devoted to the masters and mistresses and their she-male slaves. This is a special edition. FORCED WOMANHOOD is a quarterly magazine.

The Enslavement of She-Males



THE ULTIMATE SLAVE

The She-Male Story Of "O"



Almost everyone who is into S&M, bondage, fetish and so on have either read, seen the movie or video, or at least heard of *The Story of "O"*. This great classic is the story of ultimate sensuality and slavery of a beautiful Parisian fashion photographer ("O") who wants to be a slave to her lover, Sir Stephen.

When "O" agrees to become a slave, she does not realize all that she is getting into...the piercing of her genitals with "O" rings, the bondage and humiliations that she's to endure for her master.

Sir Stephen not only trains her for himself, but also trains her to give sexual pleasure to whoever he so decides. A multitude of sensual, subjugating, and sexual situations follow. All of these ordeals to which she is subjected are with one thing in mind...to make her the

ultimate slave to give pleasures and to obey...no matter what is to be commanded of her!

Sir Stephen is able to fulfill his sexual desires with whomever he wanted, and to watch as "O" is humiliated...not only by him but to others as he wishes.

Even more powerful - and in my opinion the epitome of ultimate slavery - is taking a man and completely changing him from his masculine self into a magnificently beautiful she-male slave with chastised "O" rings on his genitals. To me this goes far beyond *The Story of "O"*, because in doing so you will change a once domineering figure of a man into a whimpering female who will never again be able to change back...and always will have no choice but to be your she-male "O".

How do we go about this erotic and fascinating process. The best place to start, logically, is at the beginning.

First off, you need a man who wants to be your slave and who will sign a contract with you, giving you full power to do anything you want to him. The main reason you need a signed contract with certain things spelled out is so that you will have proof that he agreed to becoming your slave. After you have transformed him into a she-male and permanently chastised him, he may have regrets...but by then it will be too late for him to change back!

CHAPTER II

Bondage and Discipline

It is very, very important that, while you are changing him into a she-male (*which takes at least a year or longer*) you must have started bondage and discipline so that he

will obey all your commands and instructions.

I suggest keeping him tied down as often as possible. Perhaps it should be in a room that you have set up just for this purpose.

It is important to start training him in the arts of femininity, such as binding high heels to his feet most of the time. At night you can tie shoes onto him while he is bound up for the night. During the day you can use locking opera pumps - which, by the way, are available through Centurians. These lock around the ankles; they look great, and impress femininity on him all the more.

A corset is necessary to start trimming his waist to that feminine look. There are many styles of corsets available...even corsets that can be locked onto your slave. Again, Centurians have the largest selection of any that this writer knows about. These include everything from heavily-boned waist cinches to full-body corsets.

When he is bound and helpless, this is when you give him commands and orders! To get released from



bondage, he will agree to anything...just to be let loose. If you have some major things that you want him to do, like starting hormones, get a breast job, get those genitals chastised, etc. you should bind him up very heavily. This would involve using "toys" like a helmet, gag, blindfold, an extremely tight-laced armbinder behind his back, and so on. If you impose heavy bondage on him, he'll promise anything to get out of bondage!

If he does refuse to go through with what you command, then after he is released...the next time you should put him into even stricter bondage and leave him bound up this way even longer!

A note of caution is in order here. If you have your slave in heavy bondage - especially if you're using gags or helmets - you must stay near your slave...this is just in case of panic, shortness of breath, or such. In such cases you must release him immediately!

Whippings and spankings are all a part of his discipline. If he doesn't do what you ask, such as staying clean-shaven from head to foot, or to wear an outfit that you have put out for him, or hundreds of other things on which he might disobey you...then it's time for a whipping!

CHAPTER III

The Making of A She-Male

How far you want to take your new she-male slave is up to your own inclinations. But many dominants are now taking their slaves to the limit, and changing them so completely that these individuals can never again even possibly be men. This can be done in a year's time, depending on your slave and how much of a change you have to make him.

Your personal goal is to change him



so completely that he-she will be your slave forever! You want to make him feel so inferior (female) and insecure that he will do whatever you want...no matter what is asked of him-her.

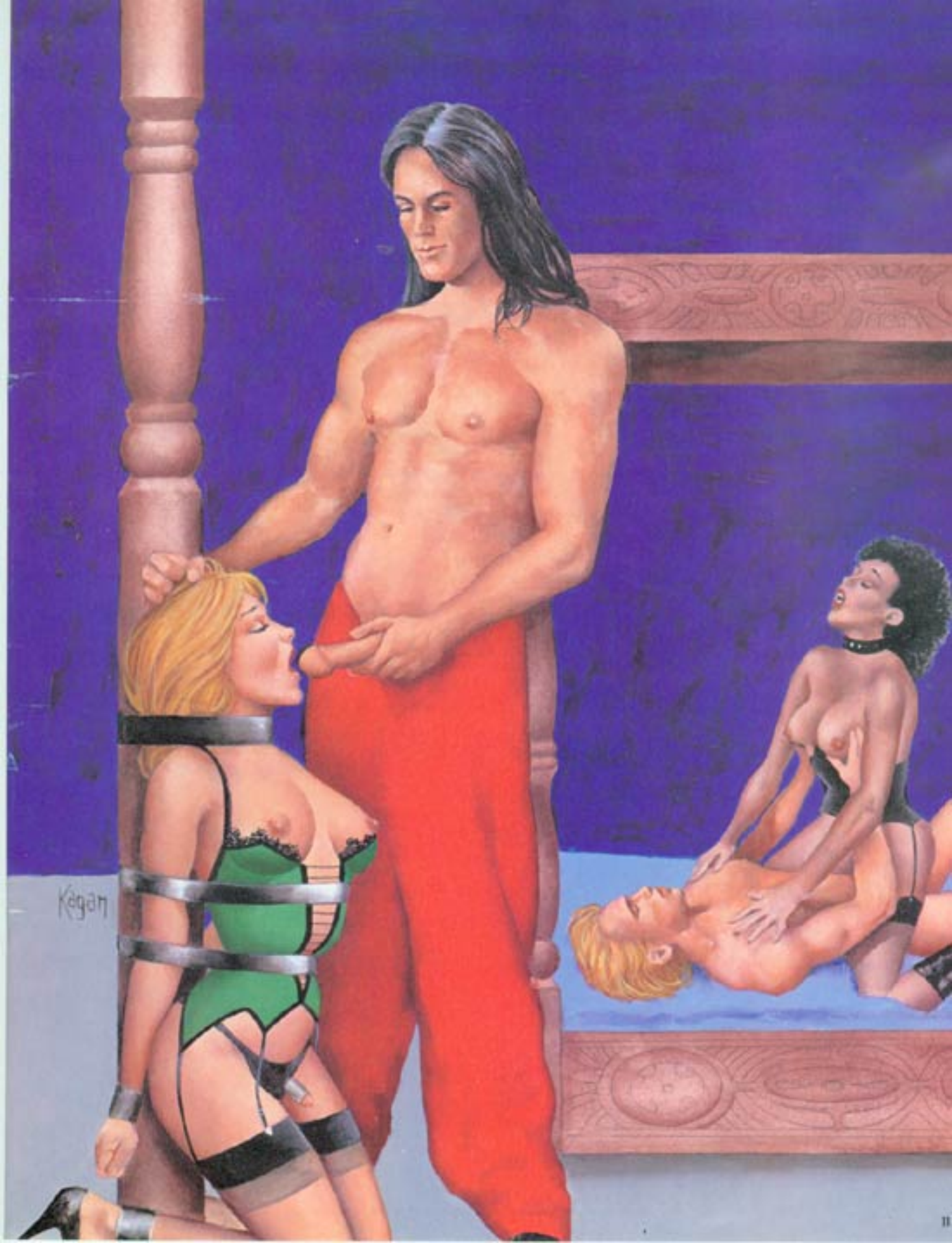
If you have disciplined him well, and if you have the money, your goal of transforming him into a beautiful woman can be accomplished within a

year to a year and a half.

CHAPTER IV

Methods of Turning Your Male Slave Into A Female Slave

You will have to decide on these methods yourself. But remember...the more of a woman that you make him,



Kagan

the more of an obedient slave you will have. And if you want your slave satisfying your friends, your lovers, and yourself...then she must be very womanly to turn on whoever you want her to satisfy as your (of course) obedient slave.

If you can, imagine that you have turned your slave into a voluptuous woman. And, well, *imagine the following!*

Your she-male has her hands bound behind her. She is wearing a sexy negligee with her breasts showing, stockings and a garter belt, as well as high spiked heels. He-she is kneeling at booted feet. You yourself look *devastating*...so strong and sexy! You've trained and transformed this beautiful she-male into the slave that now cowers

obediently at your feet. You have someone looking on...a man or a woman...that you may want your she-male slave to satisfy orally.

Imagine what is going through this person's mind...the one whom you have graciously allowed to look on, and perhaps (if you so command) to be serviced with your slave's ruby lips!

There are two gorgeous women, one a beautiful slave with head bowed down, and kneeling at the feet of the other...at your feet. This sight will turn anyone on! Your guest will have all kinds of things flashing through his or her mind.

Your visitor will be fantasizing, already, of wanting to either be your slave or in your power...or try even to dominate you and have fabulous sex with such dominant woman as your-

self. He or she will be enthralled with one who could have created such a slave! Your honored (and by now quite horny) guest will crave you beyond your imagination, because there is nothing so exciting and sexy as being in the presence of a very dominant and beautiful woman with a similarly beautiful slave who will do all her bidding instantly and without complaint.

He or she will be wondering if you will let your slave satisfy him or her orally, or in any way that you want. He or she will be totally turned on by this sight of a totally dominant with her own slave! And this reason that you have chosen for him or her to be in the room with you and looking on - means that your visitor will hardly be able to control himself...or herself...with anticipation of what could possibly happen.

The person who is so avidly watching will not know that your slave is a man, unless you tell them. Your slave

**Satisfying your
master or
mistress is the
most important
job of a she-
male slave!!**



will have her head down, with instructions not to talk...just only to obey your every command! And that command may or may not be...to satisfy this person orally. Or even to take a cock into his-her shaved buttocks.

All this power that you as a dominant will have is beyond words. The power that you have is beyond words, the power that you have so ruthlessly exercised to accomplish this transformation of a man into a female slave, the sexuality, the sexual encounters that you can have...it is totally exhilarating! You have gained the power and the high sexual attainment of humiliating your slave by making him satisfy another and not being able to have sex himself.

You have captured his sex, and all that he-she can do is to satisfy others - or yourself - at your command. You can have sexual encounters yourself, and your slave does not dare to object. Cruel! Yes! A magnificent cruelty!!!

Imagine standing over your she-male slave and making him eat, out of your vagina, the full load that a male admirer has just pumped into you...knowing that your slave cannot have sex himself. He is being humiliated by having to eat you and to eat another man's cum. Knowing that he will never again be able to make love to you (or for that matter, anyone else) ever again. What power! What a turn-on!

Do you realize how much fun you can have with your new slave!! An

infinite number of wild exploitations, and years of bliss...

The following are some of the many things you can do to completely change your slave into a female:

1. **HORMONES** - Start making your slave take hormones. You can start at Centurian's own vitamin hormones. (See elsewhere in this magazine.) They work. Or you can try and get a pre-

scription form your doctor.

2. After three to six months of hormones, you can have your slave get breast implants. Many of the doctors who do facelifts and breast implants for women will also do the same work on men.

3. Have your slave chastised. This is best to be done after the surgery for breast enhancement.



sessive. Be ruthless.

7. Go to a specialist who does eye and mouth tattooing. Have your slave's eyebrows and eyelids permanently tattooed with eyeliner. Also, have his lips permanently outlined in red. He-she will never ever be able to go out in public this way without makeup, and he-she will always have to dress and act as a woman no matter where he goes. From this point on he will never be able to be a man again!

8. Of course you're going to want to get his ears pierced, as well as other miscellaneous things to make his female image complete.



**Discipline and bondage
play a very important role
in training your she-male**

**If you are a strict
master or mistress,
you'll end up with a
beautiful, trans-
formed, enslaved,
chastised she-male
slave to obey your
every whim.**



After all this you will have a real *Story of "O"* she-male. His pecker will have been chastised and an "O" ring put into it. He will have been completely transformed, so that he will never again be able to go back to being a male. And if you kept up the discipline and bondage...well, then he will be your everlasting, adoring slave with whom you can do anything you want. And a she-male who will take care of you for as long as you want!

As of this writing, this writer knows of over three hundred men who have been completely enslaved and transformed by either men or women dominants or masters.

WHO'S NEXT?!

SHE-MALE SLAVE HAS TO SATISFY MASTER AND OTHERS, EVEN AT THE SAME TIME



Dear FORCED WOMANHOOD,

I have been training and transforming my slave for over two years. I won't bother and bore you with all the methods of BONDAGE and DISCIPLINE nor will I go into the hormones, breast implants, chastisements etc.

The bottom line is, she's now GORGEOUS and fully TRANSFORMED into my special SLAVE to give pleasure only to me and my choice of friends & lovers.

The other night I got a GOOD HEAD and my friend got my she-male ASS. She more than knows now what a slave must do.

Love your magazines.

—Master Richard

Dear FORCED WOMANHOOD,

I personally have been reading your publications for years, and after all these years I'm going to put all that information to use on my lazy, good for nothing husband. After finally pushing me to the limit (which I won't get into) I told him "you are being changed to find out how you and other men make women suffer".

Enclosed is my first photo just a week after he signed a contract to be enslaved or out he goes. I'll keep you informed.

—Jill



Lady finally has enough and has no good husband sign enslavement contract



THE GAME OF BONDAGE AND SLAVERY

MASTERS AND SLAVES

The game of bondage is very involved and complicated. There are so many levels and facets that it would take a library of books to put it all down. In fact, each level itself could easily have several books written on it without being repetitive because of the many degrees and facets involved. Many people associate bondage with S&M – but this is far, far from the truth. S&M is for those who enjoy torturing and giving pain (a sadist) and for those who enjoy receiving pain and torture (a masochist).

Bondage, on the other hand, is a game between loving people that can often be used as sensual and unique foreplay. How involved the game becomes is limitless whether you take the role of master or the slave. Involvement of the game itself could be compared to the game of Dungeons and Dragons; some people become completely involved and play the game constantly while others only play either a few times a year, or a few times a month. Bondage (masters and slaves) is the same way, some people play it occasionally while others may base their complete lives around it.

Just as there is a difference in how often people play the game of masters and slaves, so is there a difference in just how involved the game becomes, using simple means or going to great lengths with the various props, "costumes and paraphernalia; also, how far the roles are taken and to the extent of just how far a slave will be made to obey. Because the intent of this overview is not to write a complete book on the subject, but to give a simple explanation of the various areas of slavery and the different steps masters have brought their slaves to and the basic depths and areas of the master and slave relationship, I will not get into the psychology of it, or the sex and foreplay involved within the master and slave relationship, but stay more to the different levels involved in the progressive game of bondage. Future articles will delve more into the other areas of psychology and the sexual aspects in each of the various levels.

Now when I speak of levels, remember that a great many people may combine levels to fit their own particular needs, such as people into latex might also like bondage, but not always. Different fetishes are mixed into the various levels and how these fetishes are used depends upon the individual tastes of both the master and slave. Some like a



few, some like only one, others like to indulge in all just to be a master or slave. But usually, in all honesty, once one fetish has been tried, experimentation with others is a natural progression just to see if they enjoy it.

Now on to the explanation of the levels.

LEVEL 1

Level 1 is a very light introduction to the game itself and in this stage many couples switch roles from master to slave on different occasions when the game is played. The type of bondage used is very soft, using clothesline for tying one another up, possibly a nylon used as a gag, a silk scarf for a blindfold, and even a little "dressing up" for the occasion often using garter belts and nylons or silk/satin briefs.

LEVEL 2

Level 2 follows level 1 very quickly if both parties find they enjoy bondage. In this stage it may or may not become apparent which role each partner will take. This, of course, depends upon the individuals playing. Some women like being dominant, some submissive. The same holds true for the male. Even at this level there is often some role switching. During level 2, many more items are introduced as well as newer and different ideas being brought forth for their own versions of the game of masters and slaves. Here, quite often you will find a little heavier restraints being used, often soft leather cuffs with padding, or a few leather straps may be added.

LEVEL 3

Level 3 is where it starts really getting involved. Let's hypothesize a little at this point in the explanation. Let's say the master is really getting into the role and he/she wouldn't mind making their lover a "real slave", making sure that the slave would never "go out" on him/her, wanting complete control over and total obedience from his/her slave, wanting the feeling that the slave is really his/hers. A master would want the slave wearing something or having something on at all times to constantly remind the slave of his/her position and that he or she belongs totally to his/her master.

In this level, more stringent bondage equipment is introduced such as cock locks, wearing of certain types of garments, chastity belts, etc. Under street clothing while the slave is at work, and possibly even unisex type clothing, shoes or boots, items that the master knows are different, but that the slave would not necessarily notice to be "unusual". However, the game being played at home shows a much more intense use of the advanced bondage equipment and fetishes.

LEVEL 4

Level 4 becomes even more deeply involved in the roles of slave and master. Remember we are not discussing



sexual pleasure in this article, only the different levels of slavery (bondage), future articles will deal with the giving and receiving of sexual pleasure during the game of masters and slaves.

At this stage, "masters and slaves" has a lot to do with possession, the master wanting to possess their slave in all ways possible, either from extreme deep love, domination, jealousy or total possession, and maybe a little of all the above mixed in. But there can be other reasons too. The

master, of course, wanting total and complete control over his/her slave, and in turn the slave either feeling very deep love with his/her master wanting to be a totally devoted slave because of this strong love and/or possibly the slave having been led very gently through each stage and not realizing just how much of a slave he/she has become. Before long it has become too late to reverse the situation. In level 4, the slave is usually to the point where he or she is wearing

an item or various different items all the time to please the master. Quite often, for the male slave, a little transvestism comes into the picture because, let's face it, what better items to make a male slave wear than feminine attire under regular clothing as he would never dare do anything with anyone else for fear of being seen this way. Depending on the players at this stage, the following generally occurs:

LEVEL 5

As I'm sure you are aware by now, the roles of each partner has, in most cases, long been established, who is master and who is slave. There is an exception to this rule which I will discuss in later articles, which is master to master and slave to slave, a highly unusual situation which takes two totally devoted and loving people to play a far advanced game of masters and slaves.

Bondage is very involved and complicated...there are so many levels and facets that it would take a library of books to put it all down. In fact, each level itself could easily have several books written on it without being repetitive because of the many degrees and facets involved. Many persons associate bondage with S&M - but this is far, far from the truth. S&M is for those who enjoy torturing and giving pain (sadists) and for those who enjoy receiving pain and torture (masochists).

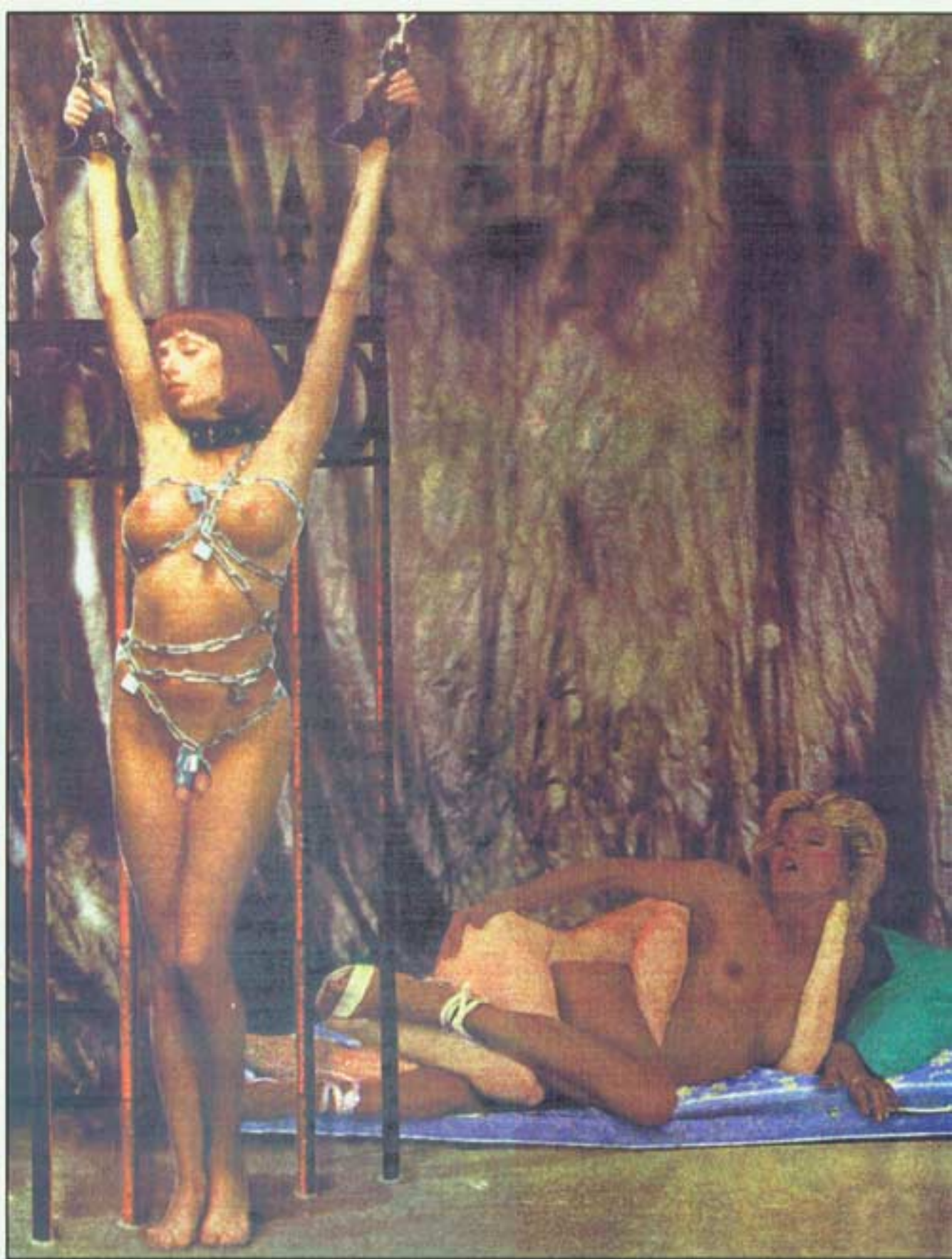
However, in level 5 the roles are usually cinched; yet as in other levels there are the various stages. Level 5 is an intensive combination of all the previous levels, but in this step, the slave is still not fully aware of just how far they have been led, yet this is where there is absolutely "No Turning Back"...once a slave has been led to this point then the slave has become really a slave to the master so to speak. Piercing of ears, single or multiple and possibly even the piercing of the nose is generally performed during level 5. Also at this stage you will find that the male slave may often shave his chest and/or arms and/or



legs...all of course depending upon the degrees taken in this level. The shaving of the chest will lead to level 6 which the master has already planned in advance without his knowledge.

Also, in this level, for the male slave, depending on how far a master wants to control her slave, the master (unknown to the slave) may even administer female hormones which is done for a few reasons. One, after 6 or so months of taking female hormones, the male will have difficulty in

performing sexual functions (this returns to normal approximately 1 month after the female hormones have stopped being administered) which of course means, she is guaranteed that her slave can't or won't make love with anyone else and that her slave will give her oral satisfaction anytime she wishes. Two, she is preparing him for stage 6 by enlarging his breasts and nipples for piercing (one of the ultimate steps in slavery). Three, she wants his devoted love no matter what the consequences. Four,



The ultimate slave is made to endure whatever the master or mistress wants. He or she can have sexual encounters whenever they please, many times right on front of the enslaved she-male for humiliation now that she has been chastised.

...knows that once his body (usually 6 months to a year) is made to look very feminine and soft that he is completely hers and would never possibly be untrue to her. Five, she loves him so much that she wants to be absolutely positive that he'll be hers for life. Now on the part of the male slave, he is so much in love with his master, that he will do anything to please her whatever her whims dictate to be completely hers and hers alone.

LEVEL 6

As in level 5, often includes some degrees of all the other levels or a full combination of them. Also, level 6 is a stage that the master and slave usually stay in for at least a year or more and is the level where nipples of the slave (whether man or woman) are pierced. Sometimes "O" rings are put in and soldered closed for permanent wearing or others will leave them where different types of rings can be worn for different days or moods...all dependent upon the whims of the master.

If the woman is the slave and her nipples are to be pierced...there are no problems as her nipples are already large enough. But, for a male, it usually requires enlargement through hormones for the nipples to become large enough for piercing.

Looking at the male slave at this level you will usually see a male that has taken hormones for at least 6 months to a year, his chest is shaved, generally wearing an uplift bra, pierced nipples with "O" rings dangling from them and small breast...a slave that cannot be denied.

LEVEL 7

Is the level which made the Story of "O" famous. The putting on of "O" rings.

In closing, let me say that all the above has absolutely nothing to do with S&M. The game of slave and master is the ultimate game of bondage fantasy played out. It can be played simply or with the greatest of intricacy, depending on the players involved. It is not a one-sided game, but a game for devoted and loving

partners. Some into the bondage game only take part in a few of the levels; others, all of them, but not necessarily going to all the degrees or doing all the things mentioned in each level. It really depends upon how far a master wants to take his or her role of master...sometimes it goes to the limit...and in reality, the slave really becomes a slave for life.

ENSLAVEMENT OF MEN

If the slave is a man, a cock lock is often in continual use. Also, the word "Slave" may be painted or tattooed on the buttocks or breast, and he may be

made to wear nail polish on his toes, women's undergarments or feminine unisex type shoes or boots, female pants, shirt, etc.

The different items a male slave is made to wear do not necessarily make him a transvestite. Rather, he is made to wear these items because his master knows that her slave is safe and he is wearing these items just for her. This does not mean that the male slave will not begin to like wearing these items, for what male, deep down, doesn't really like soft, silky feminine attire?



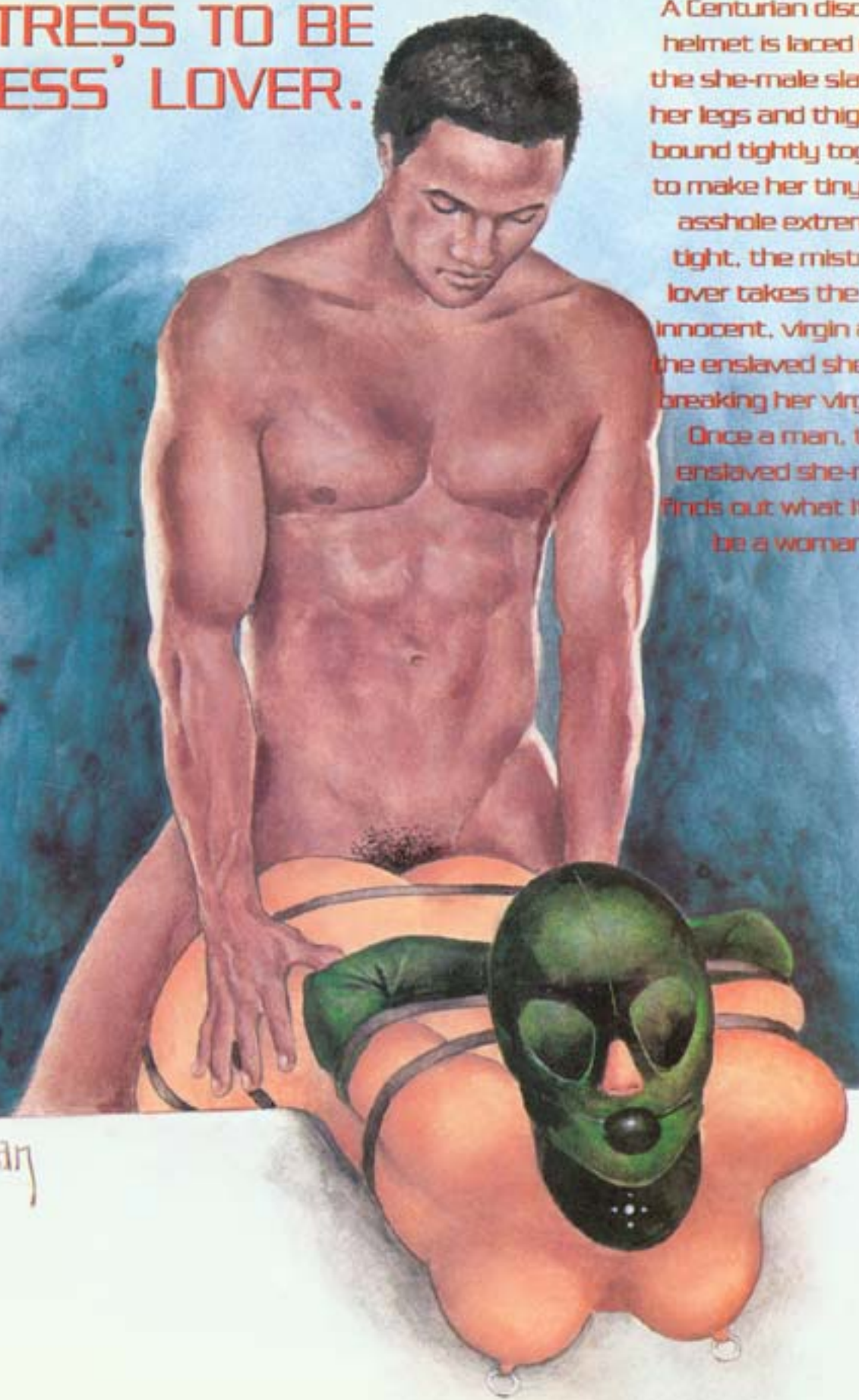
SLAVE IS PREPARED BY
TAKEN IN THE ASS BY M



'MISTRESS TO BE 'MISTRESS' LOVER.

A Centurian discipline helmet is laced on to the she-male slave. As her legs and thighs are bound tightly together to make her tiny virgin asshole extremely tight, the mistress' lover takes the poor innocent, virgin ass of the enslaved she-male breaking her virginity.

Once a man, this enslaved she-male finds out what it is to be a woman.



Kagan

MEN ENSLAVED IN LEVEL 7

In level 7 the man by then is usually turned into a she-male by means of strict bondage, discipline, hormone treatment using our ("Feminique" and Mammary Plus") He had one or more tattoos saying he-she is a slave, his ears have been pierced, sometimes his breasts have had "O" rings inserted. He's wearing feminine items most of the time, and his penis has been pierced and one of our permanent chastities put on him.

There are many more things that can be done to your slave to insure his slavery which you can read about in our issues of slave piercing by women who write to us and tell us of thick methods.



MAN HAS BEEN COMPLETELY CHASTISED ENSLAVED AND FEMINIZED

Here you see a man who is being trained and turned into a she-male. He-she has been forced to take feminique and mammary plus. He's been permanently chastised and tattooed. His body has been shaved and his hair grown long. Within a year he-she will be more woman than a man.

—END—

You, my dear slave, are going to be my she-male "O". You are not only going to have to satisfy my oral needs, but you'll also have to satisfy whomever I want!



WOMAN TELLS HOW TO MAKE YOUR MAN INTO EVERLASTING FEMALE SLAVERY



Dear Centurians,

I am writing to tell all of your woman readers how to make their men into everlasting slaves, the same way I have done with mine. Please publish my letter so all women will know how easy it can be done.

After he tells you how much he loves you and he says he'll do anything for you, the next step is to tell him you would like him to prove it by being your slave for the rest of his life. If he loves you as he says, he will do so. If he doesn't, you'll know you can't trust him.

If he will, first have him shave all the hair on his body except his head. That means his legs, chest and even under arms. If you wish, even around his pecker. Make him keep clean shaven until you wish otherwise.

This does many things to your benefit. He won't want anyone to see his body because he will feel naked. You might find (as I did) that he will be much cleaner (by sight and touch) as well as more docile to be with a nice to lay next to without being stabbed and pricked to death by hair stubbles.

Second, take him to a tattoo parlor and have your name engraved in one or two places on his body. (I had "Connie's Slave" tattooed on his butt cheek..) This will mark his body, for life, just as your property only.

Third, take him down to get his ears pierced. There are several good reasons for doing this. One, you can make him wear pierced studs with your initials, and of any type you want. You can have permanent rings and/or studs if you wish. Sometimes my slave can't wear earrings because of his work, so I have not put permanent earrings in his ears. His pierced ears don't show unless I make him wear earrings. Another reason is that, when you have him in bondage, you can put hoops in his ears and attach chains - so that he won't dare to move his head.

The most important reason for having his ears pierced is to find whether he is allergic to any metals such as silver, gold, platinum, or stainless steel. This will lead the way to the ultimate slavery by piercing his nipples and penis. My slave had an allergic reaction to stainless steel and his ears kept getting infected - so I changed to platinum posts and they've held up quite well.

Fourth, take him down to a specialist and have permanent large solid rings put through his penis head on the bottom as well as through both his nipples.

I am sure there is no need to explain the reasons behind this, as there are many. He can no longer have sex, and he cannot even masturbate.



The piercing of his nipples is essential. He now has a constant reminder that he must wear for the rest of his life...that he is your slave only. It is a humiliation that will remind him for decades to come...that he is a slave to do all of your bidding, no matter where he is he will always feel those pierced nipples...and think of you!

For punishing him with bondage these piercing are perfect for connect-

ing chains so that he cannot move. You can put fishing weights on them when you want to torture him for being bad, by the way. And when you have him stand nude in front of you with his hands tied behind his back, you'll be able to see the studs permanently attached to his nipples. If you are like me, it will turn you on to know he is your very own slave to do with as you want. I find it very sexy.

There is a historical precedent. Back in the pirate days, many pirates had their nipples adorned with piercings. Nipple piercings are not new. Various cultures have done this for thousands of years.

Fifth, the last and final deed: put him on Premium - a female hormone that has been proven to be the safest of such hormones if taken only once a day, if not misused in overdoses.

Go to Mexico and go into any pharmacy and ask for Premium. Give this to your slave once a day. It is advised that you give this to him for six months then stop for one month. Then continue for three months and stop for another month. Continue like this for as long as you want, and your slave will not have any after effects except (of course) to become more feminine. Why should you give your slave hormones, you might ask? The reasons again are numerous. He will become more gentle, he will start to learn what it is like to be a little feminine, to endure humiliation, and his nipples will start to get larger for easier holding of the pierced nipples. His breasts will grow larger for the ultimate humiliation...he would never dare expose his body. It will make your slave realize what women have gone through for countless years. Every man should have to find out what it feels like to go through life as a woman, mentally and physically. It would make men to be much more understanding persons.





This is what has been described in many magazines this past year as "the complete slavery of the male species". This is what I did to my husband after nineteen years of marriage. And let me tell you...it has made a tremendous change for the better in our marriage!

Our marriage had become a dreary joke: there was no excitement left. He had hit middle-age, and I suspected that he was messing around. I was not happy, our love for each other had dwindled to practically nothing. But now all of this has changed, and we are both very happy. He has proven to me that he loves me, and I love him. We now love each other more and much deeper than we ever had before.

Seriously, I have never been so turned on. I love to tie his hands behind his back while he is totally nude...then torture and humiliate him. He makes a beautiful sight with his clean-shaven smooth body, his pierced nipples and small breasts, the heavy ring pierced through his penis, and the final touch: with my name tattooed on his behind. I will not go into all the things I do to him, but it does turn me on to tie him to the bedpost and attach connecting chains to all his rings and just look at him. I usual-

ly then let him down to kiss my feet and other parts of my body until I climax. It turns me on knowing he cannot have sex, and that all his attention has been transferred to satisfying me.

As I write this I have him bound up for the night in one of your armbinders behind his back, with a lock on the ring on the end of the armbinder attaching it to the piercing ring on the end of his pecker. He dare not move. I realize this is not a proper way to tie down a slave for overnight but earlier this evening he did not kiss my private parts the way he had been taught. And he talked back to me this afternoon. So he must suffer and learn to be obedient.

Love to all,

—Connie



DOMINANT WIFE ENSLAVES, C
INTO SHE-MALE MAID FOR



HASTISES AND TURNS HUSBAND HERSELF AND HER LOVERS



agreed, I don't think he could really comprehend how sincere I really was on completely transforming him into a woman to endure some of the torment and abuse that women have suffered through the years.

For a year I kept him in bondage nearly 10 hours a day. On weekends longer, overnight for seven or

eight hours plus two or three hours on and off. I gave him your mammmary plus, feminine and estrogen hormones three times a day. I made him shave and go to electrolysis to remove his facial hair.

In eight months he had to go into surgery for breast implants. He had a break from his strict bondage for a month while he healed.

I found out that my husband I've been married for over six years had been committing adultery. Not once, but several times. I myself as young female adult had been severely mistreated by men. I've been used and abused for my body by several men. I thought this had all ended when I got married. When I confronted my husband with proof of his adultery I gave him a choice, either I'd take him to court, I'd take the kids, the house and half of his business and half of all the properties we owned, or he could subject himself to becoming my slave.

I had read a couple issues of *Forced Womanhood* re: Slave Piercing as this magazine excited me. I showed my issues to Paul and made him read every story. Recently he





At this point he could no longer hide his femininity. He had to explain to his employees that he had changed sex. A very big humiliation for him who had controlled his business as a strong manly figure. All of his business associates now did business with him as a woman.

The final touch of making sure he could never disguise himself as a man was making him get permanent tattooed eyeliner, eyebrows and larger bright red tattooed lips.

After less than one and a half years, Paul was truly a very pretty lady. It was time to take his manhood away. He was pierced and a large frenum chastity was permanently welded around his penis, nipple rings were installed into his pierced nipples so I could add chains

from his nipples to his penis and secure him anywhere.

At this time I told Paul, at home he'd have to always be very sexy looking, that meant high stiletto shoes, garter belt, corset, etc. When I had men callers he'd have to wear a maids uniform and cook dinner and take care of me and my lover in all ways.

Paul, now Pauline has to endure what real women have for years. Cook, clean, be at beckon call as asexual tool, give oral sex, forced to suck cocks, be taken and raped.

I can remember his worst humiliation is when I bound Pauline to the base of the bed while I made love to my



first lover. Afterwards I made him suck my lovers cum out of my pussy. "How does adultery feel now?" I laughed. "Now you know how humiliated I was". "You will now and forever be treated as a slut slave". Never to be satisfied but be used as a body.

I then bound him up for the night in our little dungeon while my lover slept in what was once his and my bed.

Now Pauline lives as my slave maid to do as I wish and take care of myself and my lovers when I choose.

—Ms. Kathleen S.



Master John Transforms & Enslaves Crossdresser Into Real She-Male For His Pleasure



Dear Slave Piercing

I'm what is considered by your magazine a dominant master, my once boyfriend who liked to crossdress agreed to become my slave, we of course both read your magazine slave piercing over the last two years we have had a lot of fun.

Keith is now Katie full time. Not only has she-he been through most everything mentioned in your magazine and more, she's now been chastised permanently. The only way she can get your chastity off now is to have her penis cut off and go in for the full operation. We are both very much in love with each other. I am happy that Katie cannot have anyone and that she will always be mine because Katie now has an unable penis and she is quite loyal and docile.

I use Katie in all ways as you can see by the photos, she's happy and so am I.

—Master John

P.S. She is now so sexy looking that she turns on both gay and straight men. I am glad I chastised her.



VERY DOMINANT BLACK MISTRESS

Husband is a very submissive white she-male slave trained and chastised. Black Mistress tells how to train a man into total obedience, and turn him into a she-male slave.

7000

Dear Jeri,

etc. But when I have sessions, I keep Donna tied up to watch as sometime I might want to humiliate her in various methods.

I find that the best slaves are SHE-MALES, if trained and transformed correctly.

First, of course, you must have a written agreement with your intended slave. This will always protect you...even in court if you have to prove that he agreed to be your slave, and that you had his permission to change his sex and make him into a she-male slave. Also, you can show it to him whenever he rebels at being forced into whatever you want him to do.

Turning a man into a she-male can take time. You want him to obey you, so

I have been a dominant for many years. You have answered some of my letters over the years and in your last letter to me asked for me to write something for your magazine "Forced Womanhood".

As you already know, I'm black, and my she-male husband is white. Over the years I've very much enjoyed disciplining my slave who is now Donna. I love the feeling of total domination over a man, and with me being black and my slave is white, this just gives me that much more of a thrill. We have our own private dungeon in our house. I make my living as a dominant. My slave helps me with the paper work of the business,

discipline and daily bondage are at the top of the list. While he is bound, you must make him promise to do what you want. If he doesn't, you just don't release him until he does! I have my own personal dungeon. My slave is bound on the average of once or twice a day. Many times a week he's bound or shackled overnight, if he's been bad or won't do as I request.

It's obvious, as per the many letters in Forced Womanhood, that hormone and breast implants, as well as possibly tattooing and many of the other procedures mentioned in your excellent magazine, are essential to transforming a man into a she-male.

If you really do want full control over your slave, it is very important to change him so that he can never again be a man. Chastisement of his penis is the next step. You want him to know that he can never be the same, and that he will be totally and completely yours for as long as you want him!

You want him to be feeling inferior to the point where no man or woman would want him as a mate...because he is now a "she" with no penis! Unless you want to cut off his chastity (with that unfortunate little penis inside), that is. It makes him know that the only thing for which he is sexually good is in giving others pleasure orally but that he cannot have sex himself! This makes for a very docile and obedient she-male who will do anything for you!

I personally like my slave to be ready at all times for whatever I have in store for her/him. I keep her in tight-laced corsets and high-heeled shoes most of the time...especially when she is bound up!

Humiliations are a must...at least for me, to see how much my slave is really devoted to me. I do enjoy other lovers once in a while sometimes men and sometimes women.





But mostly I enjoy having a lover once in a while. I have various extreme measures of humiliations to which I subject my slave, depending on the circumstances.

Sometimes I'll have sex with a lover and then make my slave suck out his cum from my privates. When you make him do this, there are a few psychological things that happen here. One is that you will know that your slave is yours, and that he will do whatever you want he'll have absolutely no choice in the matter! The second is that your slave is also included in some foreplay even though you have a lover. Third, you can humiliate him more by telling him what a slave he is and that he can no longer have sex but that you can!

This makes him feel even more of a slave to you, and more devoted to you, because he knows he cannot satisfy anyone anymore with his shrunken, chastised penis. And above all, make

sure that after you make him want to suck another man's cum out of your private hole, make him tell you how much he loves you. This is very important! Always, after humiliations, make him tell you that he loves you and adores you. Make him kiss your feet and do much, much more. Then all will be well between you.

Sometimes you may want him to give oral sex to your lover. This also humiliates your she-male slave in a couple of different ways, such as the following. When he sucks another man's cock it reminds him that he no longer has a penis of his own, and that he can never, ever be satisfied in this way again.

It also trains him as a woman, and makes him realize how women have been victimized for countless years by having to give oral sex to men...whether they like it or not! It makes him very humble.

Then to top it off, he realizes that this

cock that he is sucking will most likely make love to your mistress...thrusting deeply again and again into my quivering wet pussy-something that he will never again be able to do! And if he enjoyed sex with you once, he'll be totally humiliated and subdued that another man is getting what he can never again have.

Sometimes what I like to do is to bind my slave, on his knees and with his hands bound behind him, and force him to suck my lover's cock, and then watch as my lover and I make mad, passionate sex. Believe it or not, this makes your she-male slave more bound to you because he-she knows that he can never, ever satisfy another human being or be satisfied himself. But again, very importantly, make sure that you make him tell you how he loves and adores you afterwards.

Personally, I like this arrangement because when I so desire, I can have my



sexual pleasure when I want. And if I don't have a lover at the time, I can always get oral satisfaction from my she-male slave, who is more than willing at any time to please me in this way.

I enjoy sex, and I need it. One man cannot keep up with my desires, so this gives me the option of multiple partners and all that while still having a slave to take care of me orally...and a loving she-male husband to share

my life with!

If you're going to play around and also humiliate your slave, it is important that your slave look beautiful and sexy. You want your lover to be attracted to another beautiful woman who is your slave. So how you dress your slave is important. Make it very sexy!! Stockings, garter belt, high-heeled shoes, and dressed (or in) a long, revealing nightgown will make him look great, and perfume is a must!

She should be looking radiant and very subdued. Perhaps you should have your slave's hands bound behind him when you bring him out.

Alternately, if you have a private dungeon in your home, have him bound in all her splendor and helplessness so that when your lover sees your slave bound and ready for him your lover will get turned on immediately!

You don't want an unkempt she

male. Make him/her as beautiful a she-male as possible!

Sometimes I have a woman lover, but he likes this too much, so I usually stick with men much more. Because, of course, I like to humiliate him, again and again, that he can no longer serve me with a penis like any other man!

A unique experience I once had with one of my lovers occurred when I told him that I had my slave in our basement dungeon. Of course, my lover wanted to see. I had my slave bound up, standing against a post with her hands bound behind the post. I had made her wear her hair in pigtails, a frilly and girlish dress with petticoats, Mary Jane shoes with frilly socks. My she-male slave looked adorable!

My lover went nearly crazy with sexual desires for her as soon as he laid eyes on her! I asked him if he wanted my slave to suck his penis. (You can guess the answer.) I rebound my slave with her hands behind her back, and pushed her down at my lover's feet in front of his hard penis. Well, you can imagine the rest! This was just another one of many humiliations.

Another thing that I find important is to have my slave kiss my boots or my buttocks every day, to show me that he loves me. I love for my rear to have a nice oral going-over with his long tongue once in awhile!

Sometimes I have a friend help me with my slaves discipline



Humiliations are important to me, so that I know my slave will do anything that I want.

To all you mistresses and masters out there, I'm telling you this a she-male slave will serve you the best,

and be loyal for as long as you want her to be!

Bye for now

—Mistress Meta



OTHER CENTURIAN PUBLICATIONS

TRAINERS & GAGS #4



The request for another issue of this catalog has been tremendous. We started over a year ago designing new head trainers and gags, and I must assure you we have some all new, tremendous items for you in this huge, nearly all color catalog. More color pages than ever before of men and women in bondage trainers, gag, head harnesses, and head devices to control your slaves. More perfected men that will silence and make your slaves completely obedient and very very submissive. NEW GAGS, NEW TRAINERS, NEW HEAD DEVICES, plus a lot of miscellaneous bondage equipment. Especially

a must see is our all new bowel cuffs neck to head trainers with leather gag. 8-1/2" X 11" all glass publication.

\$25.00 plus post

PENIS RESTRAINTS

This catalog is superb! Unique and new cock and ball harnesses and chastity belts. Men and women in bondage, all sorts of great penis restraints, cock devices, cages, bondage benches and new chastities you'll love, with built in masturbators and butt plugs. There's nothing like it anywhere! Lots of color 8 1/2" X 11" all high glass paper.

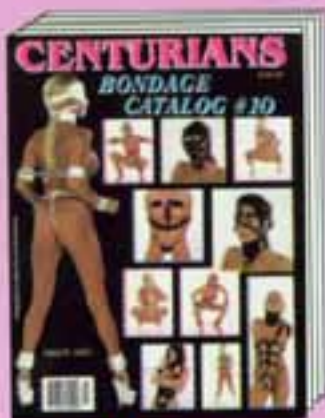
\$20.00 ea plus post



Transformation Bondage Catalog

This all color new catalog by Centurians is not only loaded with new bondage creations, lots of heavy bondage, but our slaves in bondage, are the prettiest, the most obedient and the prettiest real women. Men and female chastity devices, chastity, TV's boost up in leather and our new exclusive line of latex bondage shoes and boots. Armbinders, harnesses, gags, trainers, butt devices, special pump up chastities. Beautiful slave-male bound up by devices. 100's of erotic photos. Large B5X11 catalog all in full color.

\$22.50 ea plus post



CENTURIANS BONDAGE CAT. #10

This large, ALL COLOR catalog is loaded with Centurians' newest bondage devices. Every year at this time they come out with their newest creations. Superbly shot on beautiful models. All kinds of cuffs, unique harnesses, bondage waist belts, chastities, bondage suits, straight jackets, complete body binders, bondage gloves, iron restraints, shoe locks, comb binders, head cages, all types of gags, collars, boots, whips, wooden "X" cross, new penis dildó, bondage chair etc.

\$22.50 ea plus post



BONDAGE CATALOG #11

This is one of the best bondage catalogs we've put out in 28 years of publishing. 100's OF PHOTOS OF MEN AND WOMEN BOUND up in all our unique bondage equipment. This large

perfect bound book is 8 1/2" x 11" all in FULL COLOR. As always, we've come up with a bunch of new bondage devices out of LEATHER, METAL AND WOOD. COLLARS, HARNESSES, GAGS, TRAINERS, DISCIPLINE HELMETS, CLIFFS, MITTENS, ARMBINDERS, COMPLETE BODY DEVICES, BODY STRAIGHT JACKETS, ORAL RUBY COCK BONDAGE BENCH, METAL CLIFFS, COLLARS, etc. HUMAN HORSE TRAINER, DECORATIVE COLLARS, you can make your slave wear out, leather STRAP HARNESSES and BINDERS, PUMP TRAINERS, men's and women's leather and METAL CHASTITY BELTS, SABLET shoes and boots, BODY ARMBINDERS, CAGES, SPANKING DEVICES, etc. etc. Don't miss this one!

\$24.95 ea plus post



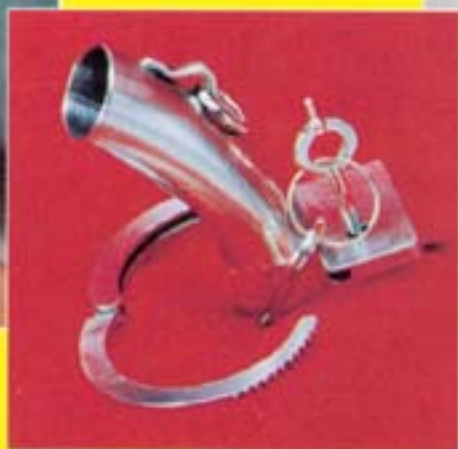
Transformation Shoe & Boot Catalog

We have a new manufacturer here in the US who is now making all colour shoes and boots. The delivery time is much less, and so are our prices. We give up on the English manufacturers because of their bad delivery times and since the orders were never what we requested. We show so many new styles of shoes and boots! If you're into fabulous footwear, you'll love all our new styles! All kinds of exotic shoes, sneakers, and lots of new fabulous boots from ankle to thigh high and now our new crotch-high boots that give all the way up your leg! All color 8-1/2"x11" catalog.

\$16.00 plus post



PHALLIC FIDELITY ENFORCER



Chastity belts for the fairer sex are as old as jealousy. Now, in the liberated 90's, behold the first fidelity-ensuring device for men! Lock your husband's or sweetheart's procreative equipment in this exclusive Centurian apparatus, ladies, and know with absolute certainty that he isn't-shall we say - "screwing around". And imagine the look on his face when you tell him (kiddingly, we hope!) that you seem to have misplaced the key! What price peace of mind? In this case, only \$325. And that includes instruction.

To order see form on page 67

TEMPORARY OR PERMANENT CHASTITIES

Our Frenum Chastities can be put on temporary or permanently. The scare or threat for your slave is: "IF YOU TAKE IT OFF, I'LL PUT IT ON PERMANENT AND YOU'LL NEVER AGAIN BE ABLE TO USE YOUR PENIS!"

The Barbells on each end of Frenum Stud screw on and off. We suggested in our previous issues that to put it on permanent was to use a welder's liquid solder (found at any hardware store) or perma glue put on the screw threads, then screwed into studs while your slave is tied down and while the glue or solder dries.

Now, Centurian has invented a new device for real sincere people who want their slave pierced and no way out. See further in this article. (PERMANENT BREAK OFF SCREWS)

FL2 FRENUM



This is not necessary a chastity because it is not long enough to prevent an erection. Actually many people have their slave wear this as a sign of being a slave. Also many women like the feel of the knobs going back and forth in their vagina.

Price \$168.00 including Frenum barbell, comes in 7/8", 1" or 1 1/8" in diameter.

FL2C FRENUM



This appears to be 1" long at its widest point. Similar to the one above. Usually a slave is made to wear this as a sign of being a slave, yet he can still get an erection because it doesn't go far enough down shaft of penis to prevent it. Plus women get very turned on when the knobs of this device goes back and forth in her vagina and touches her clitoris.

This can easily be put on temporary or permanent, very similar to the Story of "O" device, but used as a sign of a captive slave.

Price \$275.00 including Frenum barbell.

FL3C Frenum Chastity



This one is 1 1/2" long and is made as a chastity and prevents erection with HEAVY PAIN.

It does not have the knobs others do, but it has a ring for attaching a leash etc.

Comes in 1" or 1 1/8" in diameter.
Price \$385.00 including Frenum barbell



BEWARE!

IF YOU LOOK INSIDE THIS MAGAZINE
YOU MIGHT END UP IN SLAVERY AND
TURNED INTO A CHASTISED SHE-MALE.

MANY MEN WHO HAVE PICKED UP
THIS MAGAZINE HAVE BEEN
TURNED INTO THIS!
IT'S THE ABSOLUTE TRUTH!

